

June 6, 2019

Technical Bulletin: 2019 Door Sill Transitions & Releases

This technical bulletin has been designed to highlight the below changes and updates to Endura's offering of exterior door sills:

Summary of Updates and Improvements

The product line changes include:

- **Elimination of all wood substrate sill platforms:** due to the increasing demand for composite-based products, production of traditional/wood-substrate sill products will be discontinued.
- **Introduction of the updated Z-Lineal sill platform:** the current Z-Lineal Classic platform and the Z+ platform, have been merged to deliver unlimited cuttability, full caulking surface and a thermal break.
- **Introduction of a new Oak Adjustable Z-Series platform**
- **Introduction of a new Exposed Nose (Z-FEN) Sill platform** for 2/6, 2/8 and 3/0 Fixed Inswing sills.
- **Introduction of the Replaceable Deck Sill™ (RDS) platform:** Now available in three widths, 4-9/16", 5-5/8", 6-9/16" and 7-5/8" for Single, French, Hinged Patio and Continuous Sidelite Sills.
- **Introduction of a new Cuttable Injection Mould platform** for All-Aluminum Bumper Outswing Sills.

For a more detailed review of the information included on this page, please refer to documents included in the subsequent pages.

Product Category	Previous Product	New Product
Adjustable Inswing Sills	AI (Oak)	ZAI Oak
	HAI (Oak)	ZAI Oak
Fixed Inswing Vinyl	FI	ZFI
	HFI	ZFI
Adjustable Outswing	AO	ZAO
Fixed Bumper Outswing - All Aluminum	FOB AA with wood substrate	FOB AA with composite substrate
Fixed Outswing - All Aluminum	FO/HFO	No substitute

All **Wood-Substrate-Based Sills** Have Been Discontinued With Innovative Replacements Now Available for Purchase



The New Z-Lineal Sill Platform Delivers Infinite Cuttability & a Full Caulking Surface in a More Cost-Effective Design



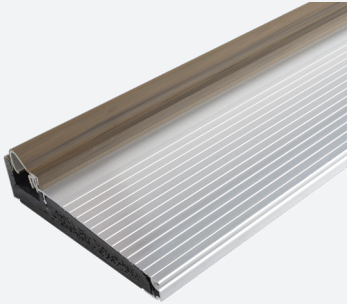
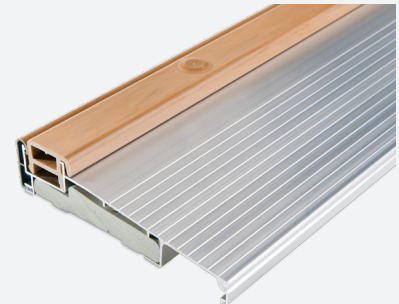
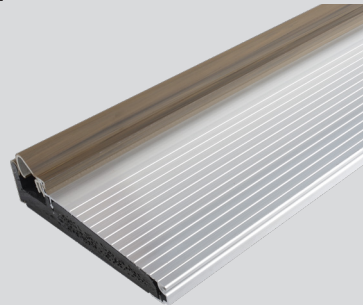
Replaceable Deck Sill™ [RDS]
Available in four widths!
4-9/16", 5-5/8", 6-9/16" & 7-5/8"

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Technical Bulletin: Z-Series Platform Updates

In summary, these improvements include:

- **Updated Z-Lineal Sill Platform** - replacing both the current Z-Lineal Classic and Z+ sill platforms.
- **Introduction of RDS Platform** - across wide range of widths and configurations.
- **New Oak Adjustable Cap & Nosing alternative** based upon our innovative Z-Series platform.
- **Current Z-Lineal Classic Platform** - available in 12/0 lengths only.

Previous Z-Series Sill Platforms:**Z-Full Narrow (Z-FN) Platform****Z-Plus Platform**
DISCONTINUED**Z-Lineal Classic Platform****Updated Z-Series Sill Platforms:****Z-Full Narrow (Z-FN) Platform**
NO CHANGE**Z-Lineal Classic Platform**
UPDATED**Replaceable Deck Sill [RDS]**
NEW**Customer Transition Guide:**

Customers Utilizing Z+ Sills: Current Z+ customers may follow one of several alternatives:

- Transition to the Z-FN Sill Platform
- Transition to the Z-Lineal Sill Platform

Customers Utilizing Z-Classic Lineal Sills: Current Z-Classic Lineal customers should transition to the Z-Lineal Sill platform. The previous Z-Classic Lineal sill platform is still available for 12/0 sills and 3/0-3/0-3/0-3/0 Quad sills.

Please refer to the following pages for more detailed information about modifications to these sill platforms.

Technical Bulletin: Z-Series Updated Platform Details

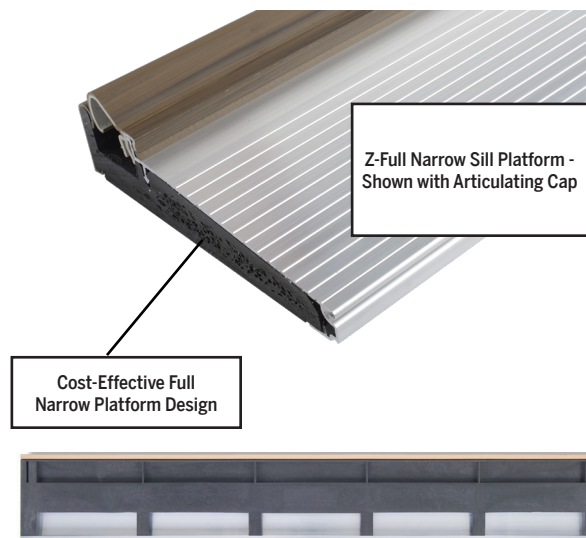
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Z-Full Narrow (FN) Sill Platform**Features & Benefits:**

- **Cost-effective, full narrow design**
- **Interchangeably compatible with ZAI, ZAIO Z-AC and ZOB**
- **Full length caulking surface**
- **Compatible with both standard nosing and tileback**
- **Integrated thermal break.**
- **Easily converts from Inswing to Outswing**

Product Availability:

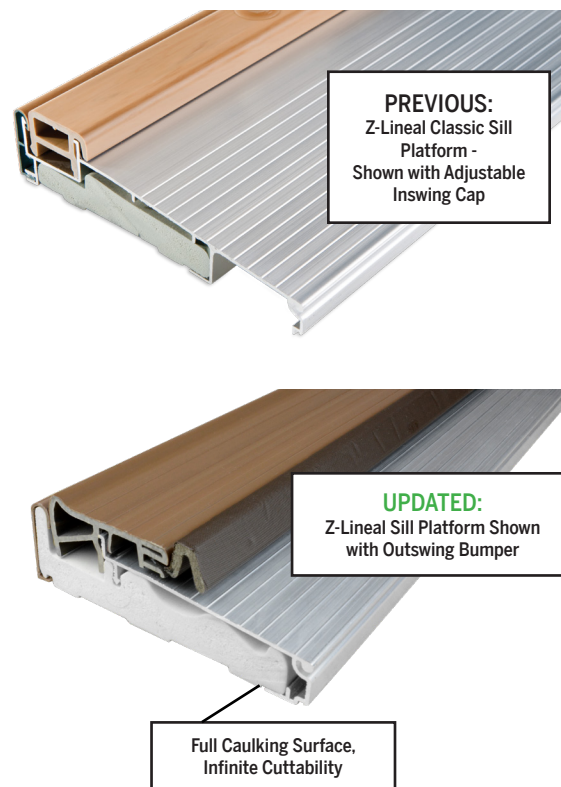
- Available Widths: 3-11/16", 4-9/16", 4-7/8", 5-5/8", 5-13/16", 6-7/8", 7-13/16", 8-5/8"
- Available Lengths: 2/6, 2/8, 2/10, 3/0, 5/0, 5/4, 6/0

UPDATED Z-Lineal Sill Platform**Features & Benefits:**

- **Updated Z-Lineal Substrate:** Replaces current Z-Lineal and Z+ platforms.
- **More cost-effective Z-Lineal design**
- **Infinite cuttability** for unmatched flexibility - cut to any length with ease.
- **Full-length caulking surface, full-width support up to 5-5/8"**
- **Interchangeably compatible with Z-AI, Z-AC, ZOB and ZAIO systems,** easily converts from Inswing to Outswing
- **Compatible with both standard nosing and tileback**
- **Integrated thermal break.**

Product Availability:

- Available Widths: 4-9/16", 4-7/8", 5-5/8", 5-13/16", 6-7/8", 7-13/16", 8-5/8"
- Available Lengths: 2/6, 2/8, 2/10, 3/0, 5/0, 6/0, 9/0, 12/0
- ***Z Classic Lineal substrate to be continued for 12/0 Lineal Sills & 3/0-3/0-3/0-3/0 Quad Sills.**



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Oak Adjustable Cap Alternative with Z-Series Modularity

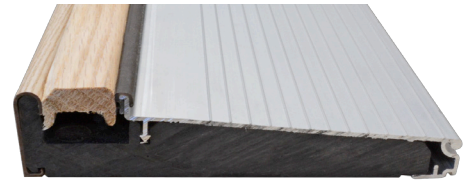
Features & Benefits:

- **Traditional Look of a Real Oak Cap**
- **Z-Series Modularity:** Screw assemblies operate independently from the substrate
- **New Composite Nosing:** delivers real-oak appearance & Z-series modularity

Product Availability:

- Available Platforms: Z-FN, (updated) Z-Lineal
- Available Lengths: 2/6, 2/8, 2/10, 3/0, 5/0, 5/4, 6/0

Please refer to the following chart for a complete comparison and overview of all Z-Series Sill platforms:



Oak Adjustable Cap Alternative with
Composite Nosing & Sealing Gasket - FN Platform



Z-Series Modularity: Screw Assemblies Attached to Cap -
Not Anchored to Substrate

	Z-FN	Z-Lineal	Z-Lineal Classic	RDS
Available Widths				
4-9/16"	●	●	(12/0 ZAI Only)	●
4-7/8"	●	●	●	●
5-5/8"	●	●	(12/0 ZAI Only)	●
5-13/16"	●	●	(12/0 ZAI Only)	●
6-9/16"	●	●	●	●
6-7/8"	●	●	●	●
7-5/8"	Outswing Only	Outswing Only	Outswing Only	●
7-13/16"	●	●	(12/0 ZAI Only)	●
8-5/8"	●	●	●	●
Lengths				
Short Lengths (Up to 3/0)	●	●	●	●
Long Lengths (Up to 6/0)	●	●	●	●
9/0 Lengths	●	●	●	●
12/0 Lengths	●	●	●	●
Cuttability				
	Limited	Unlimited	Unlimited	Limited
Sold With (Caps)				
Z-Articulating Cap (ZAC)	●	●	●	●
Z-Adjustable Inswing Cap (ZAI)	●	●	●	●
Z-Bumper Outswing Cap (ZOB)	●	●	●	●
Z-Adjustable Inswing Oak Cap (ZAIO)	●	●	●	●
Nosing				
Tileback Nosing	●	●	●	●

● Available ● Not Available

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Technical Bulletin: Fixed Inswing Sill Platform Updates

Endura Products announced updates to our Fixed Inswing Sills. These updates include:

- The elimination of the current Fixed Vinyl Inswing Sill platform (FI);
- Continued availability of our Full Narrow Fixed Inswing Sill platform (ZFI-FN);
- The release of our cost-efficient, full-exposed nose Fixed Inswing Sill platform (ZFI-FEN) - short lengths only
- New availability of our Z-FI sill within the Z-Lineal sill platform (Z-FI-L)



The New Fully-Exposed Nose Fixed Inswing Sill Platform Delivers Enhanced Cost-Efficiency in a Streamlined Solution



The Newly-Available Z-Series Fixed Inswing Sill within the Updated Z-Lineal Sill Platform

Fixed Inswing Sill Platform	Previous Platform Availability	New Platform Availability
FI Fixed Vinyl Inswing Platform	●	DISCONTINUED
Z-FI-FN Z-Full Narrow Fixed Inswing Platform	●	●
Z-FI-FEN Z-Fully-Exposed Nose Fixed Inswing Platform	N/A	●
Z-FI-L Z-Lineal Fixed Inswing Platform	N/A	●

June 6, 2019

Technical Bulletin: Fixed Inswing Sill Platform Updates**Z-Full Narrow (FN) Sill Platform****Features & Benefits:**

- Cost-effective, full narrow substrate design
- Fixed Convertible Cap available in Walnut and Black finish.
- Full length caulking surface
- Integrated thermal break

Product Availability:

- Available Widths: 4-9/16", 4-7/8", 5-5/8", 5-13/16", 6-7/8", 7-13/16", 8-5/8"
- Available Lengths: 2/6, 2/8, 2/10, 3/0, 5/0, 5/4, 6/0

**Z-Fully Exposed Nose (FEN) Sill Platform****Features & Benefits:**

- Cost-effective, exposed-nose design
- Fixed Inswing Cap
- Integrated Thermal Break
- Full length caulking surface
- Available only in Black finish
- Limited cuttability
- Single doors only

Product Availability:

- Available Widths: 4-9/16", 5-5/8"
- Available Lengths: 2/6, 2/8 (cuttable to 2/6), 3/0



Technical Bulletin: Fixed Inswing Sill Platform Updates

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Updated Z-Lineal Sill Platform**Features & Benefits:**

- **Updated Z-Lineal Substrate:** Replaces current Z-Lineal and Z+ platforms.
- **Infinite cuttability**
- **Full length caulking surface**
- **Full-width support up to 5-5/8"**
- **Fixed Convertible Inswing Cap**
- **Integrated thermal break.**

Product Availability:

- **Fixed Convertible available in Walnut and Black finish.**
- **Available Widths:** 4-9/16", 4-7/8", 5-5/8", 5-13/16", 6-7/8", 7-13/16", 8-5/8"
- **Available Lengths:** 2/6, 2/8, 2/10, 3/0, 5/0, 6/0, 9/0

**Overview: Updated Fixed Inswing Sill Platforms**

Please refer to the following chart for a complete comparison and overview of all Fixed Inswing sill platforms.

	Z-FEN	Z-FN	Updated Z-Lineal
Available Widths			
4-9/16"	●	●	●
4-7/8"	●	●	●
5-5/8"	●	●	●
5-13/16"	●	●	●
6-7/8"	●	●	●
7-5/8"	●	●	●
8-5/8"	●	●	●
Lengths			
Short Lengths (Up to 3/0)	●	●	●
Long Lengths (Up to 6/0)	●	●	●
9/0 Lengths	●	●	●
Cuttability			
	Limited	Limited	Unlimited
Sold With (Caps)			
Black Z-Fixed	●	●	●
Fixed Convertible (Black or Walnut)	●	●	●

June 6, 2019

Product Release: Replaceable Deck Sill™ Platform (RDS™)

You provide your customers with quality door units, until they encounter the real world of jobsite damage. Installed door units, and door sills in particular, encounter the harsh conditions of installation and ongoing construction, resulting in dents, paint and stucco damage and sometimes entirely-destroyed sills. Every option to protect the sill with sill covers, tape or any number of other measures has not worked. You've had nothing else to offer - **until now**, with the Replaceable Deck Sill (RDS) from Endura Products.

The Replaceable Deck Sill - We've Listened and It's What Your Customers are Asking For.

In repeated focus groups, interviews and jobsite discussions, we've asked builders what they want from a door unit and entry door sill. Their answer, beyond "no leaking," was consistent: *"Help me avoid door sill damage or make it easy for me to replace the damaged sill."* Whether it's denting, scratching, paint or oxidation, the aluminum sill deck gets damaged and repairs are costly or impossible for the builder to fix without replacing the sill or, in some cases, the entire door unit. Addressing sill deck damage can also lead to a delay in the closing process, costing the builder more with every day that passes.

RDS is the **first and only** sill of its kind that enables replacement of a damaged or discolored sill deck without removing the sill system or the entire door unit. With RDS, you can deliver a solution that solves this costly problem for your customer in just a few simple steps, with tools already on hand, helping to prevent unnecessary delays and costs.



The Real World.



The Solution.

If your customers are paying for costly repairs or replacement of damaged sills, they're paying too much. With RDS, you can provide them with a solution and savings.

RDS Features and Benefits:

- **Removable Sill Deck:** can be removed and replaced in the event that damage to the sill deck should occur.
- **Optional Dunnage Deck and Sill Cap:** temporary deck and sill cap can be used during construction and replaced with final components at closing.
- **Enhanced Finish Flexibility:** sill deck and sill cap can be easily replaced should homeowner hardware selections change - whether at closing or down the line.
- **Z-Series Modularity:** RDS Sills are interchangeable for easy modifications and retrofitting in the shop and field.
- **Available for all Single, French, Sidelite and Patio Applications:** including a 5-5/8" screen rail option.
- **Available for Inswing and Outswing Systems:** supporting Z-Adjustable Inswing, Z-Adjustable Inswing All-Aluminum, Z-Articulating Cap, Z-Articulating Cap All-Aluminum and Z-Outswing Bumper Sills.
- **Available Widths:** 4-9/16", 5-5/8", 6-9/16" and 7-5/8"



The Replaceable Deck Sill.

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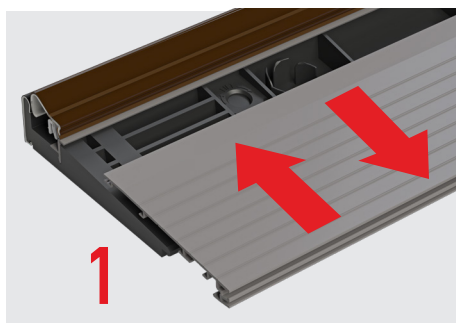


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Product Release: Replaceable Deck Sill™ Platform (RDS™)

June 6, 2019

Available With Two Time-Saving Options:



The Two Systems

1. Solution One - Replaceable Aluminum Deck

Replace damaged aluminum sill deck with a flawless new one in a matter of minutes and with tools already on hand.

2. Solution Two - Construction Dunnage

Prevent damage with a temporary dunnage sill cap and deck during construction. Then simply install final components.



How RDS Works: Easy as 1-2-3.

Solution One: Replaceable Aluminum Deck



Disengage.

Using a stiff putty knife, bend front edge away from the substrate.



Remove.

Slide the deck out, away from the sill. If needed, remove the sill cap for replacement.



Replace.

Slide the new deck into place and secure with a rubber mallet.

Solution Two: Construction Dunnage



Disengage & Remove.

Remove the dunnage cap and deck. Simply pop off cap and then slide off deck.



Replace.

Install the final cap and slide the pristine aluminum deck into place. Use a rubber mallet to secure the sill deck.



Done.










































































Create a flawless sill in a matter of minutes with tools already on hand.

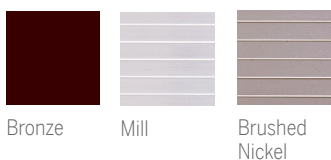
Product Release: Replaceable Deck Sill™ Platform (RDS™)

June 6, 2019

Product Offering & Pricing:

RDS is available for immediate purchase in the following options. Dunnage Caps and Decks are available for all widths and lengths.

RDS PRODUCT OFFERING									
					Substrate Width				
	Configurations	Cuttable To	Available Finishes	Compatible Caps	4-9/16"	5-5/8"		6-9/16"	
					Deck Profiles				
					4-9/16"	5-5/8"	5-5/8" w/ SR	6-9/16"	7-5/8"
Single & French	2/6	-----	Mill, Bronze, Brushed Nickel	ZAI, ZAI-AA, Z-AC, Z-AC-AA, ZOB			-----		
	2/8	2/6					-----		
	3/0	2/10					-----		
	3/6	-----					-----		
	5/0	3/6							
	5/4	3/6, 5/0							
	6/0	5/8, 5/4, 5/0							
Continuous Sidelite	1/0-3/0	0/10-3/0	Mill, Bronze, Brushed Nickel	ZAI, ZAI-AA, Z-AC, Z-AC-AA, ZOB					
	1/2-3/0	1/0-3/0					-----		
	3/0-1/0	3/0-0/10							
	3/0-1/2	3/0-1/0					-----		
	1/0-3/0-1/0	0/10-3/0-0/10							
	1/2-3/0-1/2	1/0-3/0-1/0					-----		
Patio	2/6-2/6	-----	Mill, Bronze, Brushed Nickel	ZAI, ZAI-AA, Z-AC, Z-AC-AA, ZOB					
	2/8-2/8	2/6-2/6	Mill, Bronze, Brushed Nickel	ZAI, ZAI-AA, Z-AC, Z-AC-AA, ZOB					
	3/0-3/0	2/10-2/10 2/8-2/8, 2/6-2/6	Mill, Bronze, Brushed Nickel	ZAI, ZAI-AA, Z-AC, Z-AC-AA, ZOB					

Deck Finishes

Bronze

Mill

Brushed Nickel

Composite Cap Finishes

Walnut

Castle Oak

Black

Aluminum Cap Finishes

Bronze

Mill

Thank you for your ongoing partnership. If you have any questions or concerns regarding any item covered in this release, or would like to discuss this release in greater detail, please do not hesitate to contact your Endura Sales Representative or Territory Sales Manager.

Technical Bulletin: Fixed Outswing All-Aluminum (FOB) Sill Platform Updates

June 6, 2019

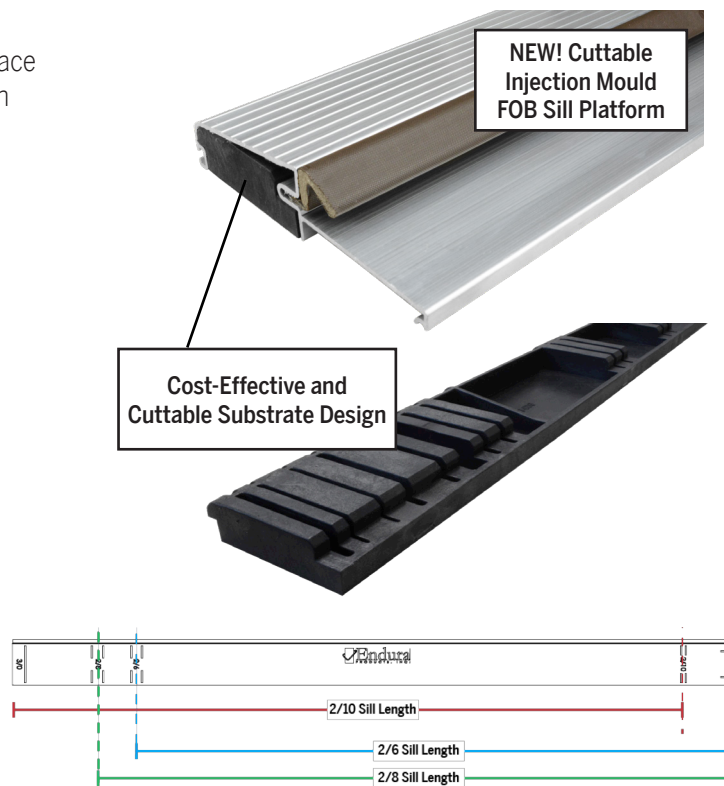
Endura Products released our Cuttable Full Injection Mould Fixed Outswing All-Aluminum Sill Platform. This new sill platform will replace the previous platform utilizing a full wood substrate, which has been discontinued.

Features & Benefits:

- **Cuttable design can be cutdown to most common lengths** for added flexibility
 - **Single:** 3/0, cuttable to 2/10; 2/8 cuttable to 2/6
 - **Double:** cuttable to 5/4 and 5/0
- **Clearly-Marked Cutdown Points** to support easy, error-free cutdowns

Product Availability:

- **Full-length caulking surface**
- **Available in Mill, Bronze or Brass finish.**
- **Available Widths:** 4-9/16", 5-5/8"
- **Available Lengths:** 2/6, 2/8, 2/10, 3/0, 5/0, 5/4, 6/0



Features Clearly-Marked Cut Points on the Substrate

Fixed Outswing All-Aluminum (FOB) Sill Platform Updates: Overview

As shown in the chart below, the new FOB sill platform will replace the previous Full Wood Fixed Outswing Sill Platform (FOB-F), which has been discontinued. The Wood Block Fixed Outswing Sill Platform (FOB-B) has also been discontinued.

The Block Synthetic Fixed Outswing Sill Platform (FOBS-B), Full Injection Mould Fixed Outswing Sill Platform (non-cuttable - FOBS-F) and Full Lineal Fixed Outswing Sill Platform (FOBS-L-F) have not been changed and will continue to be available for purchase.

Fixed Outswing All-Aluminum Sill Platform	Previous Platform Availability	New Platform Availability
FOB-B: Wood Block Fixed Outswing Sill Platform	●	DISCONTINUED
FOB-F: Full Wood Fixed Outswing Sill Platform	●	DISCONTINUED
FOBS-FC: Full Injection Mould Fixed Outswing Sill Platform(Cuttable)	N/A	●
FOBS-B: Block Synthetic Fixed Outswing Sill Platform	●	●
FOBS-F: Full Injection Mould Fixed Outswing Sill Platform (Non-Cuttable)	●	●
FOBS-L-F: Full Lineal Fixed Outswing Sill Platform	●	●

June 6, 2019

Overview: Updated Fixed Outswing All-Aluminum Sill Platforms

Please refer to the following chart for a complete comparison and overview of all Z-Series Adjustable, Articulating and Outswing Bumper sill platforms.

	Injection Moulded Non-Cuttable	Injection Moulded Cuttable	Lineal Block	Lineal Full
Available Widths				
4-9/16"	●	●	●	●
5-5/8"	●	●	●	●
Lengths				
Short Lengths (Up to 3/0)	●	●	●	●
Long Lengths (Up to 6/0)	●	●	●	●
9/0 Lengths	●	●	●	●
12/0 Lengths	●	●	●	●
Cuttability				
	N/A	Limited	Limited	Unlimited

Thank you for your ongoing partnership. If you have any questions or concerns regarding any item covered in this release, or would like to discuss these additions in greater detail, please do not hesitate to contact your Endura Sales Representative or Territory Sales Manager.

June 6, 2019

Z-FN CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30	29.875	30.313
	2/8		32	31.875	32.125
	Cutable to:	2/6	30	29.875	30.313
	2/10		34	33.110	34.313
	3/0		36	35.875	36.125
	Cutable to:	2/10	34	N/A	N/A
		2/8	32	N/A	N/A
		2/6	30	N/A	N/A
	3/6		42	N/A	N/A
French Sills	5/0		60	57.938	61.990
				60.188	59.740
	Cutable to:	3/6	42	N/A	N/A
	5/4		64	61.938	65.990
				64.188	63.740
	Cutable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
	6/0		72	69.938	71.749
				72.188	73.990
	Cutable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
		5/4	64	N/A	N/A
		5/8	68	N/A	N/A
Lineal	9/0		108	N/A	N/A
	12/0		144	N/A	N/A
Single SL	0/10-3/0 or 3/0-0/10		46	46.736	49.715
	1/0-3/0 or 3/0-1/0		48	46.736	49.715
	Cutable to:	0/10-3/0 or 3/0-0/10	46	46.736	49.715
	1/2-3/0 or 3/0-1/2		50	48.173	51.715
	Cutable to:	1/0-3/0 or 3/0-1/0	48	48.173	51.715
		0/10-3/0 or 3/0-0/10	46	N/A	N/A
Double SL	0/10-3/0-0/10		56	58.974	61.813
	1/0-3/0-1/0		60	61.813	63.250
	Cutable to:	0/10-3/0-0/10	56	58.974	61.813
	1/2-3/0-1/2		64	65.813	63.250
	Cutable to:	1/0-3/0-1/0	60	61.072	67.250
		0/10-3/0-0/10	54	N/A	N/A
Hinged Patio	2/6-2/6		60	57.938	61.990
				60.188	59.740
	2/8-2/8		64	61.938	65.990
				64.188	63.740
	Cutable to:	2/6-2/6	60		
	3/0-3/0		72	69.938	71.740
				72.188	73.990
	Cutable to:	2/10-2/10	68	N/A	N/A
		2/8-2/8	64	N/A	N/A
		2/6-2/6	60	N/A	N/A
Multi-Panel	3X and 4X		108	N/A	N/A
			144	N/A	N/A

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June 6, 2019

Z-RDS (4-9/16") CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30	29.313	32.687
	2/8		32	32.532	36.375
	Cuttable to:	2/6	30	29.313	32.687
	2/10		34	28.188	36.375
	3/0		36	28.188	36.375
	Cuttable to:	2/10	34	28.188	36.375
		2/8	32	28.188	36.375
		2/6	30	28.188	36.375
French Sills	3/6		42	41.876	43.812
	5/0		60	59.788	61.425
	Cuttable to:	3/6	42	41.876	43.812
	5/4		64	63.767	65.353
	Cuttable to:	3/6	42	41.876	43.812
		5/0	60	59.788	61.425
	6/0		72	71.601	74.374
	Cuttable to:	3/6	42	41.876	43.812
		5/0	60	59.788	61.425
		5/4	64	63.767	65.353
		5/8	68	N/A	N/A
Lineal	9/0		108	(See Multi-Panel)	(See Multi-Panel)
	12/0		144		
Single SL	0/10-3/0 or 3/0-0/10		46	44.720	51.687
	1/0-3/0 or 3/0-1/0		48	44.720	51.687
	Cuttable to:	0/10-3/0 or 3/0-0/10	46	44.720	51.687
	1/2-3/0 or 3/0-1/2		50	44.720	51.687
	Cuttable to:	1/0-3/0 or 3/0-1/0	48	44.720	51.687
		0/10-3/0 or 3/0-0/10	46	44.720	51.687
Double SL	0/10-3/0-0/10		56	N/A	N/A
	1/0-3/0-1/0		60	61.252	67.249
	Cuttable to:	0/10-3/0-0/10	56	N/A	N/A
	1/2-3/0-1/2		64	61.252	67.249
	Cuttable to:	1/0-3/0-1/0	60	61.252	67.249
		0/10-3/0-0/10	54	N/A	N/A
Hinged Patio	2/6-2/6		60	59.788	61.425
	2/8-2/8		64	63.767	65.353
	Cuttable to:	2/6-2/6	60	59.788	61.425
	3/0-3/0		72	71.601	74.374
	Cuttable to:	2/10-2/10	68	N/A	N/A
		2/8-2/8	64	63.767	65.353
		2/6-2/6	60	59.788	61.425
Multi-Panel	3X and 4X		108	101.940	109.375
			144	138.816	146.000

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Z-RDS (5-5/8") CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30	29.328	32.687
	2/8		32	29.328	32.687
	Cuttable to:	2/6	30	29.328	32.687
	2/10		34	32.985	36.375
	3/0		36	32.985	36.375
	Cuttable to:	2/10	34	32.985	36.375
		2/8	32	N/A	N/A
		2/6	30	N/A	N/A
	3/6		42	41.814	43.812
French Sills	5/0		60	58.788	61.784
	Cuttable to:	3/6	42	41.814	43.812
	5/4		64	63.907	65.755
	Cuttable to:	3/6	42	41.814	43.812
		5/0	60	58.788	61.784
	6/0		72	71.627	74.124
	Cuttable to:	3/6	42	41.814	43.812
		5/0	60	58.788	61.784
		5/4	64	63.907	65.755
		5/8	68	N/A	N/A
Lineal	9/0		108	(See Multi-Panel)	(See Multi-Panel)
	12/0		144		
Single SL	0/10-3/0 or 3/0-0/10		46	46.508	50.155
	1/0-3/0 or 3/0-1/0		48	46.508	50.155
	Cuttable to:	0/10-3/0 or 3/0-0/10	46	46.508	50.155
	1/2-3/0 or 3/0-1/2		50	48.857	51.999
	Cuttable to:	1/0-3/0 or 3/0-1/0	48	48.857	51.999
		0/10-3/0 or 3/0-0/10	46	N/A	N/A
Double SL	0/10-3/0-0/10		56	56.828	63.623
	1/0-3/0-1/0		60	56.828	63.623
	Cuttable to:	0/10-3/0-0/10	56	56.828	63.623
	1/2-3/0-1/2		64	61.526	67.311
	Cuttable to:	1/0-3/0-1/0	60	61.526	67.311
		0/10-3/0-0/10	54	N/A	N/A
Hinged Patio	2/6-2/6		60	58.788	61.784
	2/8-2/8		64	63.907	65.755
	Cuttable to:	2/6-2/6	60	58.788	61.784
	3/0-3/0		72	71.627	74.124
	Cuttable to:	2/10-2/10	68	N/A	N/A
		2/8-2/8	64	63.907	65.755
		2/6-2/6	60	58.788	61.784
Multi-Panel	3X and 4X		108	109.564	110.311
			144	146.752	147.248

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Z-RDS (6-9/16") CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30	29.406	32.187
	2/8		32	29.406	32.187
	Cuttable to:	2/6	30	29.406	32.187
	2/10		34	27.996	36.375
	3/0		36	27.996	36.375
	Cuttable to:	2/10	34	27.996	36.375
		2/8	32	27.996	36.375
		2/6	30	27.996	36.375
	3/6		42	41.976	43.812
French Sills	5/0		60	58.891	60.427
	Cuttable to:	3/6	42	41.976	43.812
	5/4		64	63.703	65.663
	Cuttable to:	3/6	42	41.976	43.812
		5/0	60	58.891	60.427
	6/0		72	71.453	74.124
	Cuttable to:	3/6	42	41.976	43.812
		5/0	60	58.891	60.427
		5/4	64	63.703	65.663
		5/8	68	67.367	69.477
Lineal	9/0		108	(See Multi-Panel)	(See Multi-Panel)
	12/0		144		
Single SL	0/10-3/0 or 3/0-0/10		46	44.451	47.764
	1/0-3/0 or 3/0-1/0		48	45.561	51.812
	Cuttable to:	0/10-3/0 or 3/0-0/10	46	45.561	51.812
	1/2-3/0 or 3/0-1/2		50	48.037	51.812
	Cuttable to:	1/0-3/0 or 3/0-1/0	48	48.037	51.562
		0/10-3/0 or 3/0-0/10	46	N/A	N/A
Double SL	0/10-3/0-0/10		56	58.906	59.403
	1/0-3/0-1/0		60	58.906	59.403
	Cuttable to:	0/10-3/0-0/10	56	N/A	N/A
	1/2-3/0-1/2		64	61.250	67.249
	Cuttable to:	1/0-3/0-1/0	60	61.250	67.249
		0/10-3/0-0/10	54	N/A	N/A
Hinged Patio	2/6-2/6		60	58.891	60.427
	2/8-2/8		64	63.703	65.663
	Cuttable to:	2/6-2/6	60	58.891	60.427
	3/0-3/0		72	71.453	74.124
	Cuttable to:	2/10-2/10	68	67.367	69.477
		2/8-2/8	64	63.703	65.663
		2/6-2/6	60	58.891	60.427
Multi-Panel	3X and 4X		108	103.748	109.625
			144	140.624	146.250

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June 6, 2019

Z-LINEAL (FULL) CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30	Unlimited	30.500
	2/8		32	Unlimited	32.313
	Cuttable to:	2/6	30	YES	YES
	2/10		34	Unlimited	34.313
	3/0		36	Unlimited	36.313
	Cuttable to:	2/10	34	YES	YES
		2/8	32	YES	YES
		2/6	30	YES	YES
	3/6		42	YES	YES
French Sills	5/0		60	Unlimited	62.000
	Cuttable to:	3/6	42	YES	YES
	5/4		64	Unlimited	66.000
	Cuttable to:	3/6	42	YES	YES
		5/0	60	YES	YES
	6/0		72	Unlimited	74.000
	Cuttable to:	3/6	42	YES	YES
		5/0	60	YES	YES
		5/4	64	YES	YES
		5/8	68	YES	YES
Lineal	9/0		108	Unlimited	113.000
	12/0		144	Unlimited	154.000
Single SL	0/10-3/0 or 3/0-0/10		46	Unlimited	48.000
	1/0-3/0 or 3/0-1/0		48	Unlimited	50.000
	Cuttable to:	0/10-3/0 or 3/0-0/10	46	YES	YES
	1/2-3/0 or 3/0-1/2		50	Unlimited	52.000
	Cuttable to:	1/0-3/0 or 3/0-1/0	48	YES	YES
		0/10-3/0 or 3/0-0/10	46	YES	YES
Double SL	0/10-3/0-0/10		56	Unlimited	61.500
	1/0-3/0-1/0		60	Unlimited	65.000
	Cuttable to:	0/10-3/0-0/10	56	YES	YES
	1/2-3/0-1/2		64	Unlimited	69.000
	Cuttable to:	1/0-3/0-1/0	60	YES	YES
		0/10-3/0-0/10	54	YES	YES
Hinged Patio	2/6-2/6		60	Unlimited	62.000
	2/8-2/8		64	Unlimited	66.000
	Cuttable to:	2/6-2/6	60	YES	YES
	3/0-3/0		72	Unlimited	74.000
	Cuttable to:	2/10-2/10	68	YES	YES
		2/8-2/8	64	YES	YES
		2/6-2/6	60	YES	YES
Multi-Panel	3X and 4X		108	Unlimited	113.000
			144	Unlimited	154.000

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June 6, 2019

Z-FEN CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30	29.312	30.124
	2/8		32	31.750	32.125
	Cuttable to:	2/6	30	29.312	30.124
	2/10		34	N/A	N/A
	3/0		36	35.813	36.125
	Cuttable to:	2/10	34	N/A	N/A
		2/8	32	N/A	N/A
		2/6	30	N/A	N/A
	3/6		42	N/A	N/A
French Sills	5/0		60	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
	5/4		64	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
	6/0		72	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
		5/4	64	N/A	N/A
		5/8	68	N/A	N/A
Lineal	9/0		108	N/A	
	12/0		144		
Single SL	0/10-3/0 or 3/0-0/10		46		
	1/0-3/0 or 3/0-1/0		48		
	Cuttable to:	0/10-3/0 or 3/0-0/10	46		
	1/2-3/0 or 3/0-1/2		50		
	Cuttable to:	1/0-3/0 or 3/0-1/0	48		
		0/10-3/0 or 3/0-0/10	46		
Double SL	0/10-3/0-0/10		56		
	1/0-3/0-1/0		60		
	Cuttable to:	0/10-3/0-0/10	56		
	1/2-3/0-1/2		64		
	Cuttable to:	1/0-3/0-1/0	60		
		0/10-3/0-0/10	54		
Hinged Patio	2/6-2/6		60		
	2/8-2/8		64		
	Cuttable to:	2/6-2/6	60		
	3/0-3/0		72		
	Cuttable to:	2/10-2/10	68		
		2/8-2/8	64		
		2/6-2/6	60		
Multi-Panel	3X and 4X		108		
			144		

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June 6, 2019

FIXED INTEGRATED CAP CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30	29.876	30.312
	2/8		32	31.813	32.125
	Cuttable to:	2/6	30	29.876	30.312
	2/10		34	33.698	34.115
	3/0		36	35.813	36.125
	Cuttable to:	2/10	34	33.698	34.115
		2/8	32	N/A	N/A
		2/6	30	N/A	N/A
	3/6		42	N/A	N/A
French Sills	5/0		60	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
	5/4		64	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
	6/0		72	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
		5/4	64	N/A	N/A
		5/8	68	N/A	N/A
Lineal	9/0		108	N/A	
	12/0		144		
Single SL	0/10-3/0 or 3/0-0/10		46		
	1/0-3/0 or 3/0-1/0		48		
	Cuttable to:	0/10-3/0 or 3/0-0/10	46		
	1/2-3/0 or 3/0-1/2		50		
	Cuttable to:	1/0-3/0 or 3/0-1/0	48		
		0/10-3/0 or 3/0-0/10	46		
Double SL	0/10-3/0-0/10		56		
	1/0-3/0-1/0		60		
	Cuttable to:	0/10-3/0-0/10	56		
	1/2-3/0-1/2		64		
	Cuttable to:	1/0-3/0-1/0	60		
		0/10-3/0-0/10	54		
Hinged Patio	2/6-2/6		60		
	2/8-2/8		64		
	Cuttable to:	2/6-2/6	60		
	3/0-3/0		72		
	Cuttable to:	2/10-2/10	68		
		2/8-2/8	64		
		2/6-2/6	60		
Multi-Panel	3X and 4X		108		
			144		

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June 6, 2019

FOB INJECTION MOULD SYNTHETIC NON-CUTTABLE CUTTABILITY CHART					
	Starting Configuration		Nominal	Min Length (in)	Max Length (in)
Single Sills	2/6		30		
	2/8		32	30.125	32.250
	Cuttable to:	2/6	30		
	2/10		34	N/A	N/A
	3/0		36	35.700	36.250
	Cuttable to:	2/10	34	N/A	N/A
		2/8	32	N/A	N/A
		2/6	30	N/A	N/A
	3/6		42	N/A	N/A
French Sills	5/0		60	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
	5/4		64	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
	6/0		72	N/A	N/A
	Cuttable to:	3/6	42	N/A	N/A
		5/0	60	N/A	N/A
		5/4	64	N/A	N/A
		5/8	68	N/A	N/A
Lineal	9/0		108	N/A	
	12/0		144		
Single SL	0/10-3/0 or 3/0-0/10		46		
	1/0-3/0 or 3/0-1/0		48		
	Cuttable to:	0/10-3/0 or 3/0-0/10	46		
	1/2-3/0 or 3/0-1/2		50		
	Cuttable to:	1/0-3/0 or 3/0-1/0	48		
		0/10-3/0 or 3/0-0/10	46		
Double SL	0/10-3/0-0/10		56		
	1/0-3/0-1/0		60		
	Cuttable to:	0/10-3/0-0/10	56		
	1/2-3/0-1/2		64		
	Cuttable to:	1/0-3/0-1/0	60		
		0/10-3/0-0/10	54		
Hinged Patio	2/6-2/6		60		
	2/8-2/8		64		
	Cuttable to:	2/6-2/6	60		
	3/0-3/0		72		
	Cuttable to:	2/10-2/10	68		
		2/8-2/8	64		
		2/6-2/6	60		
Multi-Panel	3X and 4X		108		
			144		

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June 6, 2019

FOB INJECTION MOULD SYNTHETIC CUTTABLE CUTTABILITY CHART					
	Starting Configuration	Nominal	Min Length (in)	Max Length (in)	Notes
Single Sills	2/6	30	28.579	30.375	
	2/8	32	30.548	32.375	
	Cuttable to: 2/6	30	28.579	30.375	
	2/10	34	32.374	34.125	
	3/0	36	34.586	36.190	
	Cuttable to: 2/10	34	32.374	34.125	
	2/8	32	30.548	32.375	
	2/6	30	28.579	30.375	
French Sills	3/6	42			
	5/0	60	58.923	60.025	
	Cuttable to: 3/6	42	41.673	43.412	
	5/4	64	62.923	64.025	
	Cuttable to: 3/6	42	41.673	43.412	
	5/0	60	58.923	60.025	
	6/0	72	70.898	74.130	
Lineal	9/0	108			
	12/0	144			
	0/10-3/0 or 3/0-0/10	46			
	1/0-3/0 or 3/0-1/0	48			
	Cuttable to: 0/10-3/0 or 3/0-0/10	46			
	1/2-3/0 or 3/0-1/2	50			
	Cuttable to: 1/0-3/0 or 3/0-1/0	48			
	0/10-3/0 or 3/0-0/10	46			
Single SL	0/10-3/0-0/10	56			
	1/0-3/0-1/0	60			
	Cuttable to: 0/10-3/0-0/10	56			
	1/2-3/0-1/2	64			
	Cuttable to: 1/0-3/0-1/0	60			
	0/10-3/0-0/10	54			
Double SL	2/6-2/6	60			
	2/8-2/8	64			
	Cuttable to: 2/6-2/6	60			
	3/0-3/0	72			
Hinged Patio					
	Cuttable to: 2/10-2/10	68			
	2/8-2/8	64			
	2/6-2/6	60			
Multi-Panel	3X and 4X	108			
		144			

N/A

Length indicates active openings only. This product doesn't include a haunch and notch.

June 6, 2019

FOB SYNTHETIC LINEAL CUTTABILITY CHART					
	Starting Configuration	Nominal	Min Length (in)	Max Length (in)	Notes
Single Sills	2/6	30	Unlimited	30.500	
	2/8	32	Unlimited	32.313	
	Cuttable to: 2/6	30	YES	YES	
	2/10	34	Unlimited	34.313	
	3/0	36	Unlimited	36.313	
	Cuttable to: 2/10	34	YES	YES	
	2/8	32	YES	YES	
	2/6	30	YES	YES	
French Sills	3/6	42	YES	YES	
	5/0	60	Unlimited	62.000	
	Cuttable to: 3/6	42	YES	YES	
	5/4	64	Unlimited	66.000	
	Cuttable to: 3/6	42	YES	YES	
	5/0	60	YES	YES	
	6/0	72	Unlimited	74.000	
	Cuttable to: 3/6	42	YES	YES	
	5/0	60	YES	YES	
Lineal	9/0	108	N/A		Length indicates active openings only. This product doesn't include a haunch and notch.
	12/0	144			
Single SL	0/10-3/0 or 3/0-0/10	46			
	1/0-3/0 or 3/0-1/0	48			
	Cuttable to: 0/10-3/0 or 3/0-0/10	46			
	1/2-3/0 or 3/0-1/2	50			
	Cuttable to: 1/0-3/0 or 3/0-1/0	48			
	0/10-3/0 or 3/0-0/10	46			
Double SL	0/10-3/0-0/10	56			
	1/0-3/0-1/0	60			
	Cuttable to: 0/10-3/0-0/10	56			
	1/2-3/0-1/2	64			
	Cuttable to: 1/0-3/0-1/0	60			
	0/10-3/0-0/10	54			
Hinged Patio	2/6-2/6	60			
	2/8-2/8	64			
	Cuttable to: 2/6-2/6	60			
	3/0-3/0	72			
	Cuttable to: 2/10-2/10	68			
	2/8-2/8	64			
Multi-Panel	2/6-2/6	60			
	3X and 4X	108			
		144			

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June 6, 2019

FOB SYNTHETIC BLOCK CUTTABILITY CHART					
	Starting Configuration	Nominal	Min Length (in)	Max Length (in)	Notes
Single Sills	2/6	30	26.750	30.250	
	2/8	32	28.750	32.250	
	Cuttable to: 2/6	30	28.750	32.250	
	2/10	34	30.750	34.250	
	3/0	36	32.750	36.250	
	Cuttable to: 2/10	34	32.750	36.250	
	2/8	32	N/A	N/A	
	2/6	30	N/A	N/A	
French Sills	3/6	42	38.750	42.250	
	5/0	60	56.750	60.250	
	Cuttable to: 3/6	42	N/A	N/A	
	5/4	64	60.750	64.250	
	Cuttable to: 3/6	42	N/A	N/A	
	5/0	60	60.750	64.250	
	6/0	72	68.750	72.250	
	Cuttable to: 3/6	42	N/A	N/A	
	5/0	60	N/A	N/A	
	5/4	64	N/A	N/A	
	5/8	68	68.750	72.250	
Lineal	9/0	108	N/A		Length indicates active openings only. This product doesn't include a haunch and notch.
	12/0	144			
Single SL	0/10-3/0 or 3/0-0/10	46			
	1/0-3/0 or 3/0-1/0	48			
	Cuttable to: 0/10-3/0 or 3/0-0/10	46			
	1/2-3/0 or 3/0-1/2	50			
	Cuttable to: 1/0-3/0 or 3/0-1/0	48			
	0/10-3/0 or 3/0-0/10	46			
Double SL	0/10-3/0-0/10	56			
	1/0-3/0-1/0	60			
	Cuttable to: 0/10-3/0-0/10	56			
	1/2-3/0-1/2	64			
	Cuttable to: 1/0-3/0-1/0	60			
	0/10-3/0-0/10	54			
Hinged Patio	2/6-2/6	60			
	2/8-2/8	64			
	Cuttable to: 2/6-2/6	60			
	3/0-3/0	72			
	Cuttable to: 2/10-2/10	68			
	2/8-2/8	64			
	2/6-2/6	60			
Multi-Panel	3X and 4X	108			
		144			

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